



GAS/FLUX MIG+LIFT TIG +MMA WELDING



MIG 180

Rated Input Voltage(V)	Frequency	No-Load voltage	Duty Cycle	Dimension LxWxH	Net Weight
110/220V $\pm$ 15%	50/60HZ	70 $\pm$ 5V	180@60% $\pm$ 30°C	43X19.5X26 CM	8.0 KG(APPROX)

MMA:

Rated Input Power	Rated Input Current	Rated Output Current	Rated Output Voltage
5.1KW(110V)/7.2KW(220V)	46.3A(110V)/32.9A(220V)	20-120A(110V)/20-160A(220V)	20.8-24.8V(110V)/20.8-26.4V(220V)

MIG:

4.8KW(110V)/7.0KW(220V)	43.6A(110V)/32.2A(220V)	40-135A(110V)/40-180A(220V)	16-20.5V(110V)/16-23V(220V)
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LIFT TIG:

3.5KW(110V)/5.3KW(220V)	32.4A(110V)/24.1A(220V)	15-135A(110V)/15-180A(220V)	10.6-15.4V(110V)/10.6-17.2V(220V)
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FLUX MIG/LIFT TIG Max Welding Thickness: 3mm MMA Max Welding Thickness: 4mm
MMA: E6013/7018 Electrode dia. applicable: Φ 1.6-4mm **FLUX MIG:** E71T-GS flux core wire
Wire dia. applicable: Φ 0.8-1.0mm **LIFT TIG:** TIG Tungsten electrode Max Φ 2.4mm

Accessories

1. Power cable 1.8m
2. MIG torch 15AK 3.0m cable
3. 300A electrode holder 2.0m cable
4. 110V-220V adapter
5. Steel brush
6. Welding mask
7. Shoulder strap
9. User manual

contact us at 612-4383 for more information