



MIG 120

Rated Input Voltage(V)	Frequency	No-Load voltage	Duty Cycle	Dimension LxWxH	Net Weight
110/220V±15%	50/60HZ	70 ±5V	120A@60%@30°C	31X16.5X21 CM	4.5 KG(APPROX)

MMA:

Rated Input Power	Rated Input Current	Rated Output Current	Rated Output Voltage
5.1KW(110V)/5.1KW(220V)	46.3A(110V)/23.2A(220V)	120A	24.8V

FLUX MIG:

4.1KW(110V)/4.1KW(220V)	37.4A(110V)/18.7A(220V)	120A	20V
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LIFT TIG:

3.0KW(110V)/3.0KW(220V)	27.6A(110V)/13.8A(220V)	120A	14.8V
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FLUX MIG/LIFT TIG Max Welding Thickness: 3mm MMA Max Welding Thickness: 4mm
MMA: E6013/7018 Electrode dia. applicable: Ø1.6-4mm **FLUX MIG:** E71T-GS flux core wire
 Wire dia. applicable: Ø0.8-1.0mm **LIFT TIG:** TIG Tungsten electrode Max Ø2.4mm

Accessories

1. Power cable 1.8m
2. MIG torch 14AK 2.5m cable
3. 300A electroder holder 2.5m cable
4. 300A earth clamp 2.0m cable
5. 110V-220V adapter
6. Steel brush
7. Welding mask
8. Shoulder strap
9. User manual